

## Installation Guide

### Caterpillar 416-450 Series Seat Installation (PN: 6871)



For installing mechanical suspension only

1. Remove floor mat from machine and remove foam pedestal cover.
2. Remove four bolts or nuts from lower part of pedestal.
3. Remove seat from unit.
4. Install K&M seat pedestal PN: 6030 using four bolts or nuts removed in step 2.
5. Install two-8mm stud bolts into the two threaded holes on bottom of seat base of PN: 8459 seat. These will align the mounting holes to pedestal.
6. Install the seat onto pedestal using the two- 8 mm stud bolts to align the seat onto the pedestal. Start two of the 8mm nuts onto studs (only finger tight). Loosen the bottom boot of the seat suspension to access the four remaining bolt holes. Insert four 8mm x 20mm bolts into seat base and pedestal. After all 6 nuts are started, tighten all bolts. Replace and secure boot on seat suspension.
7. Check to make sure seat rotates properly and check all bolts for tightness.
8. Replace foam cover and floor mat.

