

Installation Guide

Installation Instructions to Assemble New and Replacement Armrests on Milsco TS-3500 Seat

NEW INSTALLATION PROCEDURE:

1. Install supplied speed nuts (3) per side at dimpled locations on sides of seat (see detail for orientation).
NOTE: In some instances, speed nuts may already be present.
2. Align armrest assembly to the (3) speed nuts on the side of the seat and attach with (3) 1/4 - 14 X 1.0 long screws.
3. Adjust arm(s) to desired location and tighten all screws to a torque of 70 in-lb.

PART LIST - KIT MAY INCLUDE BOTH LH & RH - OR ONLY ONE SIDE:

ITEM	QTY	DESCRIPTION
1.	1	LH ARMREST ASSEMBLY
2.	1	RH ARMREST ASSEMBLY
3.	6	1/4 - 14 X 1.0 HX HD TAPPING SCREW
4.	6	SPEED NUTS

NOTE: Do not over torque mounting hardware.

