

Installation Guide

KM Universal Forklift Seat Assembly (PN: 6844)

1. Install seat back (PN: 12308 - Forklift Back Cover Plate), Left bracket (PN: 10988 - Back Hinge - Left) and right bracket (PN: 10978 - Back Hinge - Right) in back cushion (PN: 31295 - Uni Forklift Seat Cushion Assembly) with bolts (PN: 80049 - 4 - 3/8 -16 x 1 hex screw GR5- Zinc)
2. Test fit front and rear slider mounts on seat application and select the correct set of slots to use for your application.
3. Install rails (PN: 25001 - Slide Rails - Rame (Pair)) with 4 screws (PN: 80038 - 4 -5/16 - 18 x 1 Hex Screw GR5 - Zinc) and 4 washers (PN: 80214 - 4 - 5/16 USS Flat Washer - Zinc) and 4 flange nuts (PN: 80150 - 4 - 5/16 - 18 serrated flange nut) in the correct slots for your application. Making sure the seat belt loop in the rear rail (PN: 10976 - Base frame slide rail mount - back) is towards the rear and the slide handle (PN: 25001 - Slide Rails - Rame (Pair)) is to the left and front of the seat.
4. Install the left and right lower brackets (PN: 10974 - right base frame seat mount, PN: 10975 - left base frame seat mount) on to the seat cushion using four bolts (PN: 80051 - 3/8 x 1- 1/4 hex screw GR5-Zinc).
5. Install the lower seat assembly from step 4 to the back rest assembly from step 1 using the hardware in the following order (PN: 80273 - 2 - 7/16 - 14x 1- 1/2 HHCS 5NC ZP, PN: 80215 - 4 - 3/8 flat USS washer - Zinc, seat assembly, PN: 80215 - 4 - 3/8 flat USS washer - Zinc , PN: 86013 - 2 - 7/16 -14 center lock nut).

