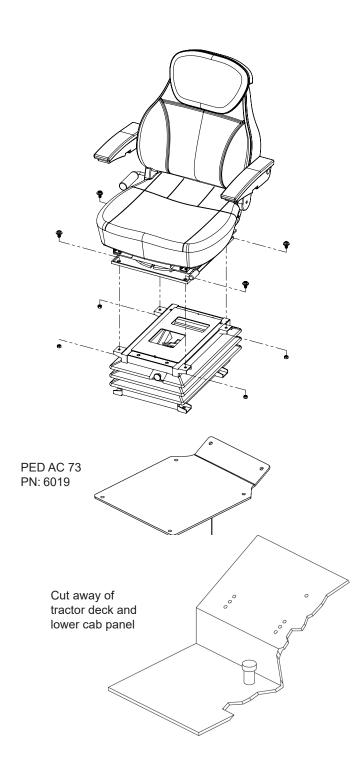


## Installation Guide 6401-6402-6403

## Installation Instructions for KM 1005 Uni Pro Seat & Suspension in Allis Chalmers 7000 Series Tractors



- Remove the original seat, suspension, and slides. Also, remove the angle bracket from the cab deck.
  You must get down to the bare angled cab deck.
- 2. Attach the PED AC 73 by using two of the existing holes in the lower cab panel. Fasten with two 5/16" x 1" bolts and lock washers.
- Drill two new holes into the vertical deck plate to correspond with the bottom holes in the pedestal support frame. Fasten with two 5/16" x 3/4" bolts and flange nuts.
- 4. Bolt the suspension assembly to the pedestal with four 5/16" x 3/4"bolts and flange nuts.
- Bolt the seat and swivel assembly to the suspension assembly using spacers and M8 bolts and nuts provided in the bolt bag. (Mechanical suspensions will not use nuts.)
- If installing an Air Suspension locate the power cable coming from the lower part of the suspension and connect to 12v power source from the tractor.

**Technical Support**