

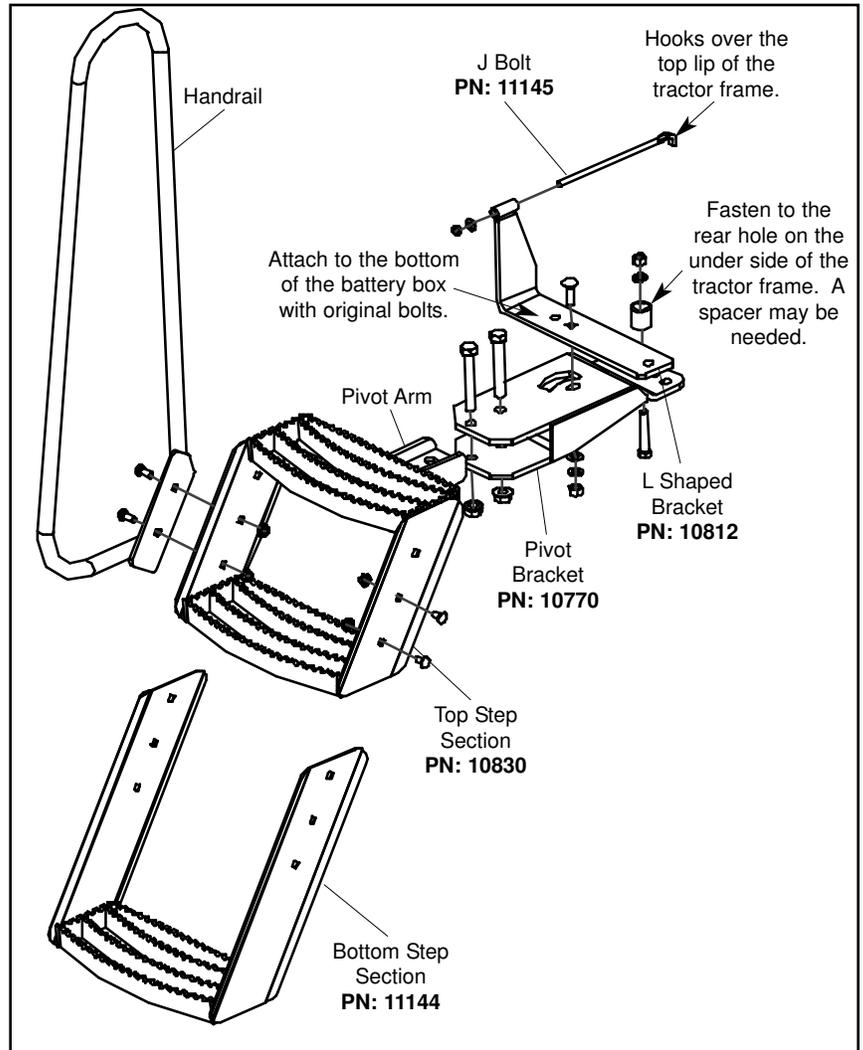
Instruction Guide

John Deere Swivel Step & Handrail (PN: Step-3422 / Handrail-3343)

1. Remove the original step from the tractor.
2. Fasten the **L shaped bracket** to the two original bolts on the bottom of the battery box.

NOTE: Place a 1/2" x 1 1/2" carriage bolt in the square hole of the L shaped bracket, facing down, BEFORE fastening to the bracket to the battery box.

3. Before tightening the battery box bolts, place the **J bolt** over the top lip of the tractor frame and through the tube on the upper end of the **L shaped bracket**. Fasten the **J bolt** with a 3/8" flat washer and a center lock nut.
4. Mount the **pivot bracket** to the 1/2" x 1 1/2" carriage bolt on the under side of the **L shaped bracket** and fasten with a flat washer and flange nut. Do not tighten.
5. Fasten the rear end of the **pivot bracket** to the rear hole on the under side of the tractor frame. It may be necessary to use a spacer. Fasten with either a 1/2" x 1 1/2" bolt or a 1/2" x 2 3/4" bolt; along with a flange nut. The bolt length used will depend on the spacer that is required.



Note!

Any one of the five holes can be used in step #5 depending on where you desire to position the step. It may be necessary to use one of the two spacers provided. (Either the 1/2" spacer tab or the 1 1/4" spacer tube.)

6. Place the **pivot arm** of the **top step section** between the plates of the **pivot bracket** and secure with two 5/8" x 4" bolts and flange nuts.
7. Attach the **bottom step section** with two 3/8" x 3/4" carriage bolts and flange nuts in the rear holes. Fasten the front holes of the steps, along with the **handrail**, using two 3/8" x 1" carriage bolts and flange nuts.