

### NOTE! - When Installing This Application

*Do not tighten any bolts until all parts have been assembled to the tractor.*

1. Bolt the **front step section** to the tractor using the existing grounding bolt in the top hole and a 20mm x 45mm bolt and 3/4" flat washer in the bottom hole. For New Holland applications, use the **frame bracket spacer** between the frame and **front step section**.
2. Fasten the **side step section** to the **front step section** using two 5/16" x 1" bolts, lock washers and nuts.
3. Insert two 5/16" x 1" carriage bolts into the back side of the **support bracket** and two into the **backup plate**.
4. Place the upper part of the **support bracket** behind the **side step section** and place two 5/16" lock washers and nuts on the carriage bolts. Do not tighten at this time.
5. Place the **backup plate** behind the lip on the bottom of the fuel tank with the carriage bolts going through the holes on the **support bracket**. Fasten with two 5/16" lock washers and nuts.
6. Tighten the upper two carriage bolts and nuts of the **support bracket**.
7. Tighten the lower two carriage bolts and nuts of the **support bracket**.
8. Attach the **support strap** to the **side step section** using a 5/16" x 1" carriage bolt, lock washer and nut.
9. Attach the bottom of the **support strap** to the square tube located near the bottom of the fuel tank with a 3/16" x 1" self-tapping screw.
10. Locate the **handrail** to the desired height on the muffler shield, being sure that the **large handrail** is out towards the side of the tractor allowing the tractor light to shine through.
11. Fasten the **handrails** together using four 5/16" x 2" bolts, lock washers and nuts.
12. Attach the **front step riser plate** to the **front step section** using three 5/16" x 1" bolts, lock washers and nuts. **Use of the front step riser plate is required for tractors with dual wheels.** If installing on a tractor **WITHOUT** dual wheels, the use of the front step riser plate is optional.
13. Fasten the **front bolt-on step** to the **front step riser plate** using three 5/16" x 1" bolts, lock washers and nuts. If installing on a tractor **WITHOUT** dual wheels, the **front bolt-on step** can be fastened directly to the **front step section**.
14. **After step installation, check turning radius of front tires for interference with step.**

