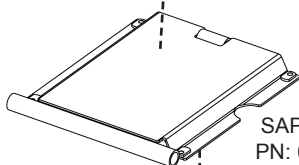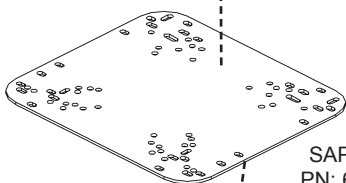**K&M Manufacturing**

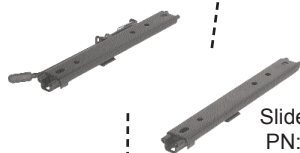806 Seat
Assembly
PN: 7153

SAP 6M
PN: 6021

SAP 68
PN: 6040
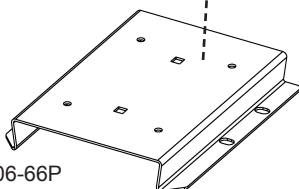
Slide Rails
PN: 6047

KM MSG83
Mechanical
Suspension
PN: 8079

Note!
Weight needs to be
applied to the suspension
to turn the mechanical
knobs.

PED IH #06-66P
PN: 6073

Installation Instructions to Place an 806 Seat Assembly and a Mechanical Suspension in IH 06, 26, 56 and 66 Series Tractors (Excludes 656/666 Series)

1. Remove the original seat and suspension mechanisms.

2. Bolt the slide rails to the suspension with four 8mm x 12mm socket head bolts.

3. Bolt the SAP 68 to the slide rails with four 5/16" x 3/4" flat head socket cap screws and 5/16" jam nuts. (Four 3/8" jam nuts are used as spacers between the SAP 68 and slide rails.) (Slide rail lever must be assembled on the right hand side of the seat.)

4. Tighten the SAP bolts, then pull the slide rail lever and slide the rails and SAP off the suspension.

5. Bolt the suspension to the pedestal with four 5/16" x 5/8" bolts and flange nuts.

6. Bolt the suspension and pedestal assembly to the tractor casting with the original bolts.

7. Bolt the SAP 6M to the 806 Seat Assembly using the provided seat clamps.

8. Fasten the SAP 6M to the SAP 68 with four 5/16" x 1" bolts and flange nuts using hole pattern #8 on the SAP 68.

9. Slide the rail, SAP and seat assembly on to the suspension.

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