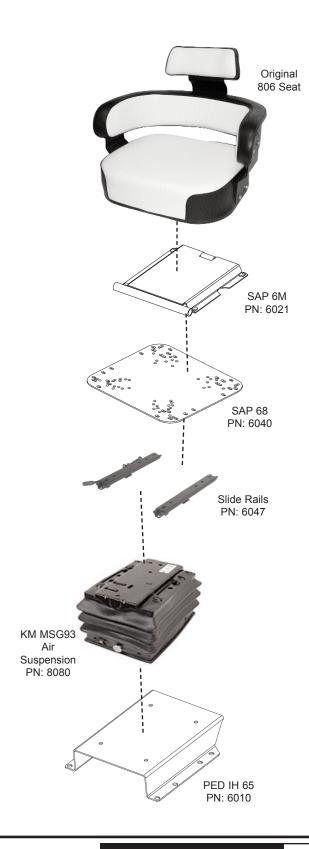


## **Installation Guide 6770**



## Installation Instructions to Place an Air Suspension in an IH 656, 666, 686, Hydro 70/86 Series and 504 Farmall Tractor Using the Original 806 Seat

- 1. Remove the original seat and suspension.
- 2. Bolt the slide rails to the suspension with four 8mm x 12mm socket head bolts.
- 3. Bolt the SAP 68 to the slide rails with four 5/16" x 3/4" flat head socket cap screws and 5/16" jam nuts. (Four 3/8" jam nuts are used as spacers between the SAP 68 and slide rails.) (Slide rail lever must be assembled on the right hand side of the seat.)
- 4. Tighten the SAP bolts, then pull the slide rail lever and slide the rails and SAP off the suspension.
- 5. Bolt the suspension to the pedestal with four 5/16" x 5/8" bolts and flange nuts.
- 6. Bolt the suspension and pedestal assembly to the tractor casting with the original bolts and lock washers.
- 7. Bolt the SAP 6M to the seat with the original half clamps
- 8. Bolt the SAP 6M to the SAP 68 with four 5/16" x 1" bolts and lock washers using hole pattern #8 on the SAP 68.
- 9. Slide the rail, SAP and seat assembly on to the suspension.
- 10. Connect Suspension to power source.