

## **Instruction Guide 6553**

## Original Air Seat without Swivel SAP CIH Magnum PN: 6099 Swivel 50 PN: 5005 Optional Slide Rails PN: 6047 Note! Weight needs to be applied to the suspension to turn the mechanical knobs. Deluxe Mechanical

## Installation Instructions to Place a Mechanical Suspension in a CIH 71, 72 & 89 Magnum 4WD Series or 91, 92, 93 Series Steiger, Cougar or Panther with Original Air Seat without Swivel

- 1. Remove the original seat and suspension.
- 2. Place the suspension on the existing pedestal and mark holes for drilling. Drill 3/8" holes, then bolt down the suspension with four 5/16" x 3/4" bolts and flange nuts.
- 3. Fasten the slide rails to the suspension with four 5/16" x 1" bolts, 7/16" spacer nuts and flange nuts.
- 4. If installing a swivel, fasten the swivel to the slide rails using four 5/16" x 5/8" bolts and flange nuts.
- 5. Bolt the SAP CIH Magnum to the seat using the original bolts. Fasten the SAP and seat assembly to the swivel or slide rails using four 5/16" x 3/4" bolts and flange nuts.

Suspension PN: 6083