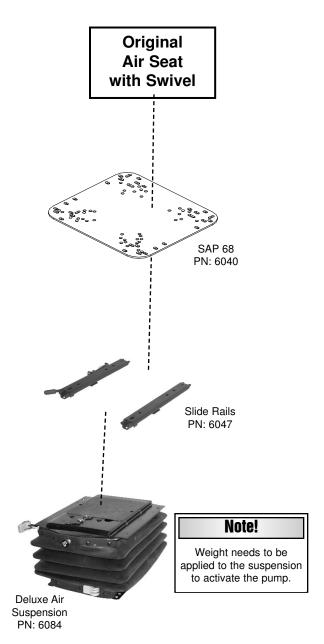


Instruction Guide 6550



Installation Instructions to Place an Air Suspension in a CIH 71, 72 & 89 Magnum 4WD Series or 91, 92, 93 Series Steiger, Cougar or Panther with Original Air Seat with Swivel

- 1. Remove the original seat and suspension.
- 2. Mark and drill four 3/8" holes on the existing pedestal to match the suspension hole pattern.
- 3. Fasten the slide rails to the suspension with four 5/16" x 1" bolts, 7/16" spacer nuts and flange nuts.
- 4. Bolt the SAP 68 to the slide rails with four 5/16" x 3/4" flat head socket cap screws and 5/16" jam nuts. (Four 3/8" jam nuts are used as spacers between the SAP 68 and slide rails.) (Slide rail lever must be assembled on the right hand side of the seat.)
- 5. Tighten the slide rail and SAP bolts, then pull the slide rail lever and slide the rails and SAP off the suspension.
- 6. Bolt the suspension to the existing pedestal with four 5/16" x 3/4" bolts and flange nuts.
- 7. Bolt the SAP and slide rail assembly to the seat using the original bolts.
- 8. Slide the seat, SAP and slide rail assembly on to the suspension.
- 9. Locate a power source and connect the suspension to power and ground.