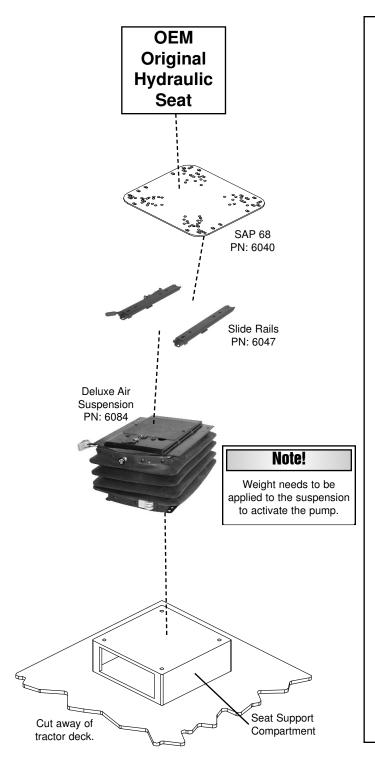


## **Instruction Guide 6517**



## Installation Instructions to Replace a Case 90-94 Series Original Hydraulic Suspension with an Air Suspension

- 1. Remove the original seat and suspension.
- 2. Cap the hydraulic lines with the nuts and plugs provided. Cut and plug the breather line by turning a 5/16" bolt into the tube.
- 3. Place the suspension on the raised seat support compartment. Mark and drill four 5/16" holes into the compartment, if needed.
- 4. Bolt the slide rails to the suspension with four 5/16" x 1" bolts, 7/16" spacer nuts and flange nuts.
- 5. Bolt the SAP 68 to the slide rails with four 5/16" x 3/4" flat head socket cap screws and 5/16" jam nuts. (Four 3/8" jam nuts are used as spacers between the SAP 68 and slide rails.) (Slide rail lever must be assembled on the right hand side of seat.)
- 6. Tighten the slide rail and SAP bolts, then pull the slide rail lever and slide the rails and SAP off the suspension.
- 7. Bolt the suspension to the seat support compartment with four 5/16" x 1" bolts and flange nuts.
- 8. Bolt the seat to the SAP using four 5/16" x 3/4" bolts and flange nuts using hole pattern #7 on the SAP.
- 9. Slide the rail, SAP and seat assembly on to the suspension.
- 10. Locate a power source and connect the suspension to power and ground.