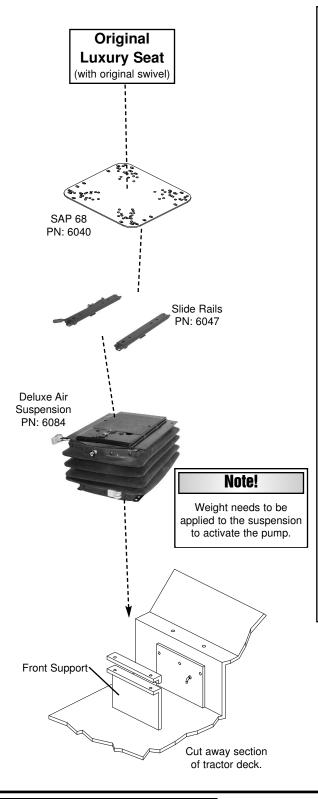


Instruction Guide 6509



Installation Instructions to Place an Air Suspension in an AC 8000 Series Tractor Using the Original Luxury Seat with Original Swivel

- 1. Remove the original seat and suspension assembly.
- 2. Fasten the slide rails to the suspension with four 5/16" x 1" bolts, 7/16" spacer nuts and flange nuts.
- Bolt the SAP 68 to the slide rails with four 5/16" x 3/4" flat head socket cap screws and four 5/16" jam nuts. (Four 3/8" jam nuts are used as spacers between the SAP 68 and slide rails.) (Slide rail lever must be assembled on the right hand side of the seat.)
- 4. Tighten all the slide rail bolts, then pull the slide rail lever and slide the rails and SAP off the suspension.
- 5. Bolt the suspension to the tractor deck with four 5/16" x 3/4" bolts and flange nuts. **Drilling will be required.**
- 6. Fasten the SAP assembly to the seat swivel with four 5/16" x 3/4" bolts and lock washers using hole pattern #13 on the SAP 68.
- 7. Slide the rail, SAP and seat assembly on to the suspension.
- 8. Locate a power source and connect the suspension to power and ground.

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