

Installation Guide

JD 20-30 Series LH Step PN: 3441

1. Remove the original step and brace bracket. Keep the bolts used to mount the original step and the bolt that holds the brace below the fuel tank.
2. Attach the step mount bracket to the platform using the original 8 bolts.
3. Slide the pivot arm of the top step section into the step mount bracket and secure with two 5/8" x 4" bolts and flange nuts. Use any of the front three holes on the step mount bracket depending on how you want the steps oriented.
4. Slide the lower step section onto the top section. Place a 3/8" x 3/4" carriage bolt in the lower hole on the right side and use a flange nut to hold it in place. Slide the brace bracket into place on the backside of the top step section and align with the middle hole of the top step section. Use a 3/8" x 1" carriage bolt and flange nut to fasten the right side only at this time. The other side will get fastened when the handrail is mounted.
5. Determine the handrail location. It can be mounted in either the top two or bottom two holes of the left side of the top step section. If using the top two holes, attach the handrail with two 3/8" x 1" carriage bolts and flange nuts with a washer in between the handrail and the top step section on the top hole. You will have to add a 3/8" x 3/4" carriage bolt and flange nut in the lowest hole on the left side of the top step section to fasten the lower step section. If mounting to the lower two holes, use 3/8" x 1" carriage bolts and flange nuts.
6. Attach the brace bar to the bottom of the brace bracket using a 3/8" x 1" carriage bolt and flange nut. Hand tighten only.
7. Mount the other end of the brace bar to the same location the original brace bar was mounted below the fuel tank using the original hardware.
8. Tighten all the hardware.

