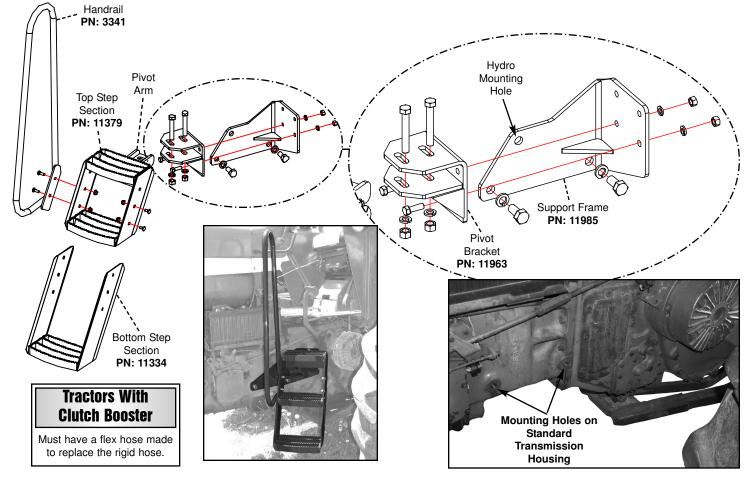


Instruction Guide

IH 06-66 Step & Handrail Left - Without Cab

(PN: Step-3345 / Handrail-3341)



- 1. Mount the **support frame** to the two holes on the side of the **transmission housing**. Fasten with two 3/4" x 1 1/2" capscrews and lock washers.
 - Note: For Hydro, add a 3/4" washer behind the support frame to allow it to clear the casting.
- 2. Attach the **pivot bracket** to the **support frame** at the desired position and secure with two 1/2" x 1 1/2" capscrews and flange nuts.
- 3. Insert the **pivot arm** of the **top step section** into the **pivot bracket** and fasten with two 5/8" x 4" capscrews and flange nuts.
- 4. Fasten the **bottom step section** to the **top step section** with two 3/8" x 3/4" carriage bolts and flange nuts on the rear side of the step.
- 5. Use two 3/8" x 1" carriage bolts and flange nuts on the front side; also include the **handrail** at this location.
- 6. Tractors with the early hydro powered clutch must replace the rigid line replaced with a flex line to mount the **support frame**.

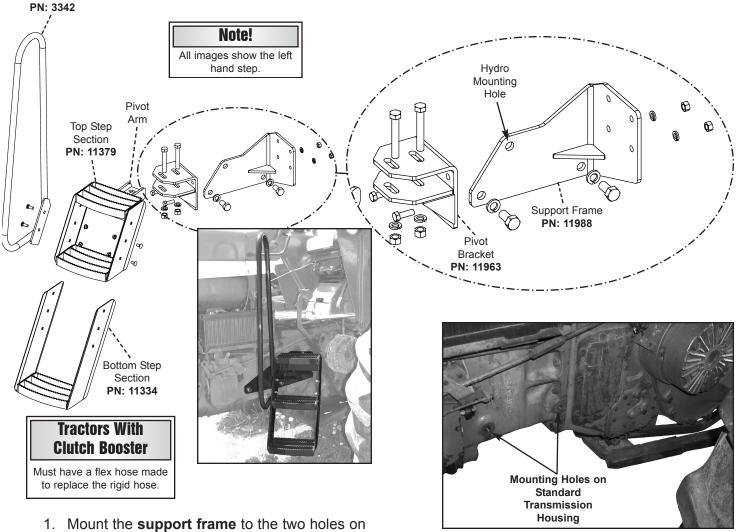


Handrail

Installation Guide

IH 06-66 Step & Handrail Right - Without Cab

(PN: Step-3346 / Handrail-3342)



 Mount the support frame to the two holes on the side of the transmission housing. Fasten with two 3/4" x 2" capscrews and lock washers.

Note: For Hydro, add a 3/4" washer behind the **support frame** to allow it to clear the casting.

- 2. Attach the **pivot bracket** to the **support frame** at the desired position and secure with two 1/2" x 1 1/2" capscrews and flange nuts.
- 3. Insert the **pivot arm** of the **top step section** into the **pivot bracket** and fasten with two 5/8" x 4" capscrews and flange nuts.
- 4. Fasten the **bottom step section** to the **top step section** with two 3/8" x 3/4" carriage bolts and flange nuts on the rear side of the step.
- 5. Use two 3/8" x 1" carriage bolts and flange nuts on the front side; also include the **handrail** at this location.