

Tools required for installation:

- Drill
- Level
- Rivet Installation Tool
- Center Punch
- 3/16" Drill Bit

1. Determine a location where you would like to install the ball hitch mounting bracket.
2. It is recommended to find a location which allows the ball hitch mounting bracket to sit flat against the wall of the truck bed. Position the bracket so when the ball mount is installed into the bracket the hitch is within a 1/4" of the truck bed. Also, ensure there is adequate room above the ball hitch mounting bracket so the ball hitch does not interfere with the top of the box when the ball hitch is removed from the bracket.
3. Once a location is defined use the bracket as a template to drill the center mounting hole using a 3/16" drill bit. Secure the bracket with one of the supplied 3/16" steel pop-rivets.
4. Ensure the mounting bracket is level and drill and rivet two additional rivets into the top row of rivet holes. Try to use the rivet holes with the widest spread possible. Repeat this process for the lower row installing two additional rivets in this row. Install the rivets in the widest hole positions possible.