



Armrest Installation Instructions

1. Locate the armrest support tube on frame of seat. Cut covering of seat and expose tube.

Note: When retrofitting older model seats, be sure your frame has this feature BEFORE cutting into upholstery.

2. While holding armrest parallel to ground on proper side of seat, rotate pivot tube so that one hole is on top and one hole is in front of seat.
3. Insert spring clip (ex. 2 - located on armrest) into pivot tube and snap into forward facing hole. The top hole is to be left open.
4. Insert the armrest assembly (PN: 8522, 8523, 8524 or 8525) into armrest support tube, which is welded to the back frame.

Armrest Removal Notes

1. Push back foam away from the armrest as shown to expose the armrest support tube welded to the front of the back frame.
2. Depress the spring clip (ex. 2 - located on armrest) and pull armrest assembly away from seat.