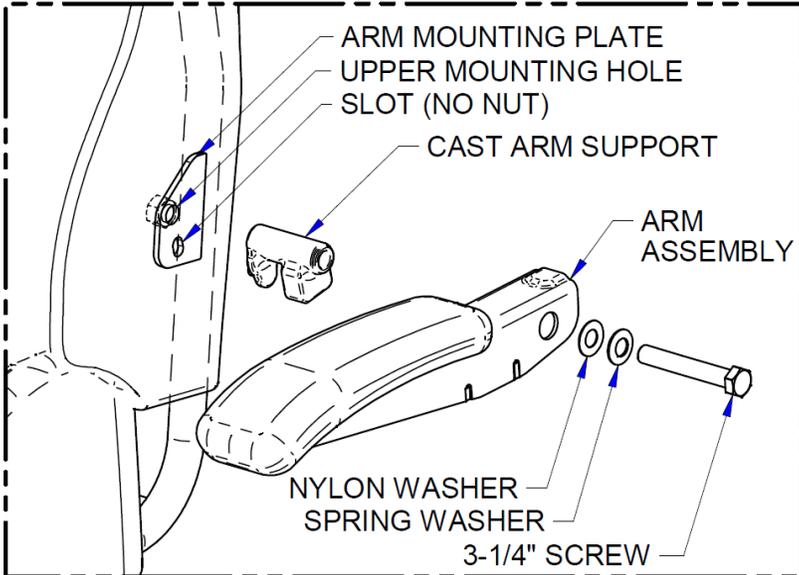


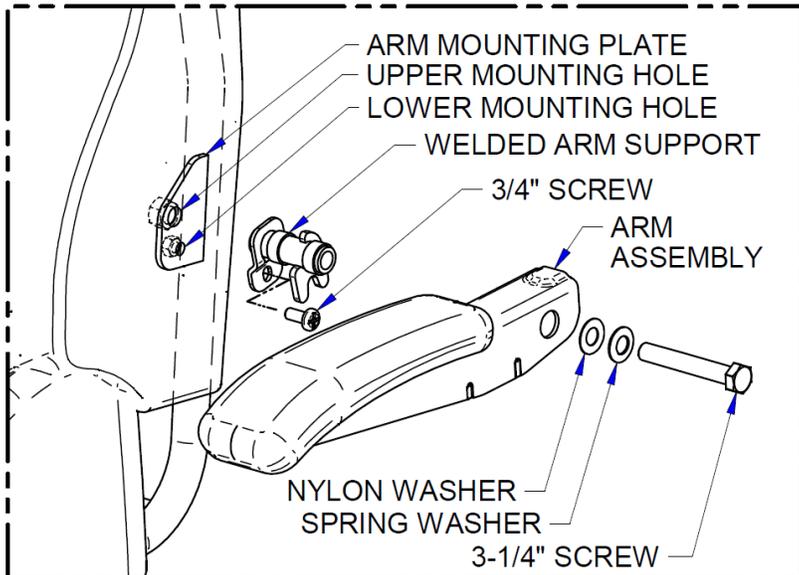
Installation Guide

Installation Instructions to Assemble KM 438/439 Armrest Kit (PN: 8383)

OPTION 1



OPTION 2



1. LOCATING ARM PLATE

Locate the arm mounting plate beneath the seat cover by feeling along the side of the back cushion.

2. CUTTING OUT HOLES

Locate the upper mounting hole in the arm mounting plate. Using a pair of scissors, pierce a hole through the covering material. Locate the lower mounting hole or slot, approximately 1" down from the larger hole, and pierce the covering material. Cut a small piece of fabric out of each pierced hole for screws to pass through.

3. DETERMINE ARM OPTION

If the arm mounting plate has a slot on the bottom, follow Option 1. If it has a hole with a nut on the back side, follow Option 2. If replacing existing arms, follow Option 1 if arm support is a cast part or Option 2 if arm support is a weldment.

4a. ATTACHING ARM FOR OPTION 1

Position the arm assembly on the arm support. Place the spring washer, then the nylon washer, over the 3-1/4" screw. Insert 3-1/4" screw into the barrel of the arm support and, slowly, partially thread into the arm mounting plate. Ensure that the peg of the arm support is fully inserted in the lower slot on the arm plate, then tighten screw as tight as possible.

4b. ATTACHING ARM FOR OPTION 2

Position the arm assembly on the arm support. Place the spring washer, then the nylon washer, over the 3-14" screw. Insert 3-1/4" screw into the barrel of the arm support and partially thread into the arm mounting plate. Thread the 3/4" screw through the lower arm support hole and into the arm mounting plate. Fully tighten 3/4" screw. Tighten 3-1/4" screw as tight as possible.

NOTE: Left arm assembly shown. Installation is same for Right.

