

7999 Seat Cushion Installation

Case Co. Model 7200 Series Tractors

For service of deluxe seat (P/N 1999936C*) prior to PIN JJA0061559, seat serial number SUS 1348922, Order 2 risers (P/N 144847A1) to obtain proper S.I.P. (Seat Index Point). For service of standard seat cushion (P/N 1999934C*), Changing of risers is not required.

Case Co. Model 7100, 9100, and 9200 Series Tractors

For service of seat on 7100 model series prior to PIN JJA0050000, order 4 spacers (P/N A140442), and 4 bolts (P/N 814-8045). Install spacers between lower suspension housing and riser to obtain proper S.I.P. (Seat Index Point).

For service of seat on 9100/9200 model series prior to PIN JEE0035001, order 4 spacers (P/N 1959679C1), and 4 bolts (P/N 814-8035). Install spacers between lower suspension housing and riser to obtain proper S.I.P. (Seat Index Point).

Case Co. Model 1600 Series Combine

For service of seat on 1600 model series, order 4 spacers (P/N 1959679C1), and 4 bolts (P/N 814-80325). Install spacers between lower suspension housing and riser to obtain proper S.I.P. (Seat Index Point).

1. Disconnect any wire harnesses attached to the seat (if applicable).
2. Remove seat plate or swivel plate (if equipped) from suspension.
3. Remove seat from cab and place on work bench.
4. Remove the seat plate or swivel plate from the seat cushion frame by removing the 4 bolts securing in to the seat frame.
5. Remove the left hand mechanical arm rest (if applicable) by removing the 3 bolts (2 on the side and 1 on the bottom) from the seat frame.
6. Remove the seat belt and attaching hardware (if applicable).
7. To remove the backrest, remove the plastic clips securing the plastic cover. Keep the plastic cover for use later.
8. Looking at the seat from behind, remove enough of the hog rings on the backrest to expose the lower left corner of the backrest. Peel back the backrest pad and expose the frame connecting hardware. NOTE: If you are also replacing the backrest cushion, remove the all the hog rings and expose the entire backrest frame.
9. Loosen and remove the hardware holding the backrest in place. Also remove the hardware holding the support plate (if equipped). Set pieces aside.
10. Looking at the seat from behind, push the backrest to the right to disengage the left pivot point. Once the left side is disengaged, push the seat to the left to disengage the right side and remove the backrest.

11. Turn the seat cushion upside down and remove all the hog rings and Christmas tree clips securing the pad to the frame.
12. Loosen and remove the screw securing the backrest tilt knob. Remove the knob and set aside.
13. Remove the pad from the frame. You may have to cut some fabric away to get the old cushion off.
14. If there are multiple rows of hog ring grids going from side to side, remove any such that only the ring closest to the front, the ring closest to the back and the side grid rings are left.
15. Set the new cushion upside down and lay the frame in place. If your seat has front height adjustment, you will need to cut away some foam to make the components and frame fit properly. NOTE: To tell if your seat has front height adjustment, the seat frame will be hinged towards the front of the seat.
16. Cut a hole in the side of the pad to access the backrest tilt stud. Hog ring the pad in place. NOTE: If your seat is equipped with a swivel, be sure to avoid fastening down excess fabric where the swivel lever is. This could cause the swivel to no longer be functional.
17. Once the cushion is fastened down, use a small punch or nail to find and pierce the fabric to access the mounting holes for the left hand mechanical armrest, backrest mounting, seat belt, and seat plate or swivel (whatever is equipped). NOTE: Use a knife to make the holes large enough for the hardware to go through.
18. Reinstall the backrest by reversing step 10. Reinstall the attaching hardware.
19. Reinstall the plastic seat rest back using the Christmas tree clips provided.
20. Reuse the hog rings on the backrest to secure the lower left corner.
21. Using the chart at the top of these instructions, determine which risers (if applicable) are required and install them according to the chart.
22. Replace the left hand mechanical armrest, and seat belt. Using the hardware provided, reassemble the seat frame and cushion to the swivel plate or seat adapter plate installing the 5/8" spacers in the front seat mountings between the seat frame and the swivel plate or seat adapter plate. Use the 3/8" high spacers in the rear seat mountings between the seat frame and the swivel plate or seat adapter plate.
23. Complete assembly by reversing steps 1 through 4.