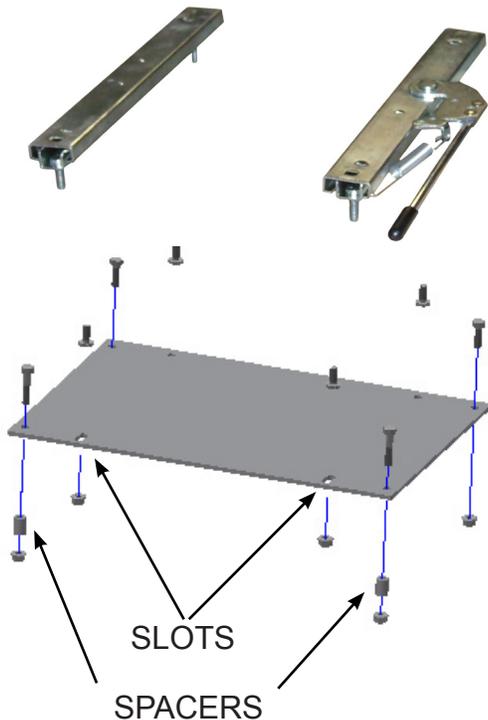


Installation instructions KM125 seat into a Kubota BX2670



1. Unplug OPS switch wire from front right hand corner of the seat.
2. Tip the seat up and remove the nuts fastening the slide rails to seat hinge sub frame. NOTE: Two of the nuts are located in springs, be sure to save these springs as they will be reinstalled.
3. Remove old seat and slide rails.
4. Install new OPS switch into KM125 seat bottom. Switch is installed by twisting into the large center hole in the seat bottom.
5. If armrests or seat belts are purchased install at this time.
6. Install the slide rails onto the bottom of the seat using 5/16"-18 x 3/4" button head screws. The slide rails should use the outside most holes which have a spacing of 11 1/4" x 11 1/4". Make sure to start the bolts straight and after a few turns they should get tighter as the inserts clinch down on the bolt to lock it into place.
7. Install PED on the bottom of the new seat and slide rail assembly using the studs on the bottom of the slide rails and 5/16" flange nuts. The slotted holes should be toward the front of the seat.
8. Install the new seat/slide rail/PED onto the tractor. For the rear holes use 5/16"-18x1" hex head bolts and flange nuts. Reinstall the springs below the tractor seat base. For the front holes use 5/16"-18x1 1/2" hex head bolts, 3/4" spacers and 5/16" flange nuts. The spacers should be placed between the KM PED and the existing seat base.
9. Tighten all bolts.
10. Connect OPS wire.