Manufacturing

Installation Guide

86-88 Series Cab Installation (PN: 4608)

Headliner Installation Instructions

Begin by removing the plastic trim panels around the cab light, cab air circulator, radio, heater controls and speakers. Then remove the aluminum pieces that hold in the headliner along both sides of the cab, this is done by removing a series of screws on each side. Then remove the metal piece that holds the mirror over the back window. This is done by removing the screws in the piece. Once the headliner is installed replace all of these items.

- 1. Install the two pieces that go around the radio/heater and the companion speaker.
- 2. Install the front piece along the back of the black plastic front aligning the indents on the foam piece to the plastic screw extensions on the black plastic front.
- 3. Install the grey filler piece on the top of the cab. Make sure to align the holes in the filler piece to the white trim panel fasteners that retain the cab light and the air circulation control.
- 4. Install the back piece around the cab air filter opening. Make sure to align the indents on the foam piece to the screw extensions around the air filter opening.
- 5. Install the black top piece on the top of the cab over the grey filler piece once again aligning the holes in the foam to the white trim panel fasteners.

86 Lower Upholstery Kit Installation Instructions

- 1. Remove the seat by removing the 5/16 inch nuts from the four corners of the seat frame. This will remove the sliding mechanism along with the seat.
- Remove the plastic trim panels over both the shifter/PTO and the hydraulic levers. First remove
 the rubber handles from all the levers then remove the screws that hold the panels to the cab.
 On the hydraulic side there is an additional metal piece to remove this is retained by three 1/4
 inch bolts.
- 3. Once the seat and trim panels are removed dry fit the large back panel to ensure a correct fit. Slide the back panel behind the seat and align the top of the panel to the large square tube below the window. When a satisfactory fit is found fold back the top of the back panel and mark the metal back to assure correct positioning of the back panel for gluing.

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4. Do not remove the back panel while gluing simply pull it forward and spray the adhesive between the metal back and the foam back panel covering both the metal and foam with adequate adhesive. Spray adhesive up to the mark of alignment from step three.

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86 Lower Upholstery Kit Installation Instructions Continued

- 5. When gluing the top of the back panel, glue the top metal section, then the corresponding piece of the foam, leaving some unglued metal and foam between the back and the top. This non glued area will allow the foam to "float" over the metal and allow for a nicer curve at the top. Make sure to apply enough adhesive to assure proper curing to hold the entire panel down.
- 6. When installing the side arms of the large back piece, NO adhesive is required. Just tuck the foam arms under the metal trim pieces along the sides of the cab. By not adhering these pieces it will allow for a more convenient installation opportunity of auxiliary wiring.
- 7. Next install the three pieces that go under the seat. There are two narrow pieces and one larger piece. Begin by aligning the front of each piece to the floor and then continue towards the back until the entire piece is glued and attached. You may need to place an object on both ends of these pieces to ensure proper adhesion of foam to metal. Usually a heavy hammer on the front and a roll of masking tape placed width ways between the back panel and the seat pieces works best. Leave these in place overnight.
- 8. The piece that goes behind the clutch has two holes and a "U" shaped indentation on the top. Align the two holes to bolts that come through the fire wall. If there is no bolt there is a piece that fills the hole use this piece as your alignment point.
- 9. The final piece is the piece that goes behind the brakes. This piece has four holes in a diamond pattern. By using the top and bottom of the four holes, align these holes to two bolts that come through the fire wall. The other two holes align with the pins on the back of each pedal.

88 Lower Upholstery Kit Instructions

- 1. Follow the same steps as the 86 lower, with the following exceptions.
- 2. In the 88 series you can leave the plastic trim panel around the console area. When installing the back panel be careful when working around the plastic of the console. Squeezing the foam against the back wall and slowly sliding it down and over to its correct position will help. Make sure to leave a gap along the driver's side (left side) to accommodate the piece that goes along the left wall.
- 3. When installing the large triangular piece that goes on the left side make sure to dry fit first tucking the foam under the metal trim. When the desired fit is achieved pull the piece back without fully removing it. Then spray the glue between the foam and metal applying glue to both the metal and foam. Replace the piece under the metal trim.

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