

## **Installation Guide**

## John Deere 120 Loader Series LH Step with RH Tie Down (PN: 3445)

## 1. Tools required for installation:

- · Breaker bar,
- · 24mm socket.
- Torque wrench (capable of 223 FT-LB),
- Blue loctite 242

## 2. Installation instructions:

- 2.1. Remove loader from tractor (if installed).
- 2.2. Remove the three M16 bolts from the loader mount (see image below). Take care since removal of these three bolts will release the loader mount. SUGGESTION Only remove the bottom two bolts to start. Mount the right bracket using the bottom bolt. This will avoid the need to fully remove the loader frame upright. Once the lower bolt is finger tightened then remove top bolt and rotate the step/tie down into place and continue bolting.



- 2.3. Apply blue loctite 242, per the package instructions, to the three fasteners.
- 2.4. Install the step, at the desired height, using the three fasteners.
- 2.5. Torque all three fasteners to 223 FT-LB. Re-torque every 50 hours. Do not install this product without properly torquing the fasteners to the prescribed torque. Failure to torque these fasteners properly can result in equipment damage and/or injury.
- 2.6. Repeat steps 2.2-2.5 for the right side making sure the tie down is facing toward the front of the tractor.