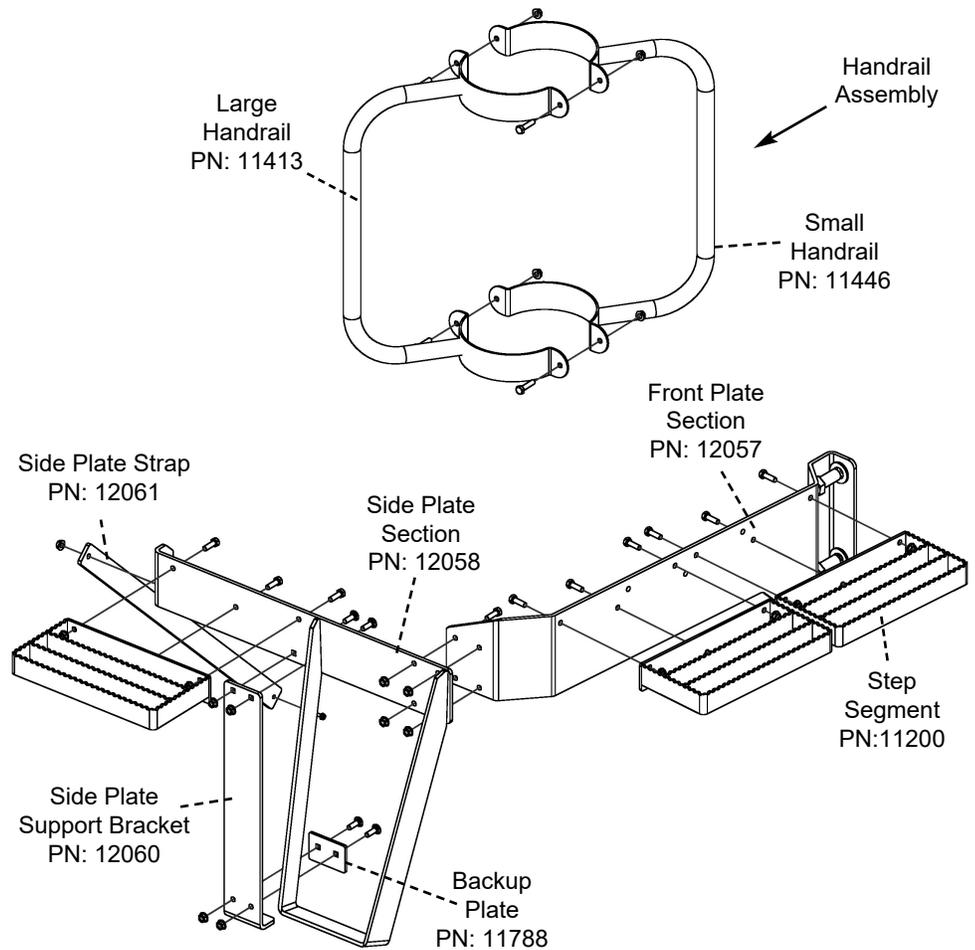


1. Remove the existing ground bolt from the tractor and bolt the Front Plate Section to the tractor with two 20mm x 45mm bolts and 3/4" flat washers provided. Do not tighten the bolts at this time.
2. Bolt on the two Step Segments to the Front Plate Section. Securely fasten with six 5/16" x 1" bolts and flange nuts.
3. Bolt the Side Plate Section to the Front Plate Section. Securely fasten with four 5/16" x 1" bolts and flange nuts.
4. Bolt the Side Plate Strap to the Side Plate Section with one 5/16" x 1" carriage bolt and flange nut. Do not tighten at this time.
5. Bolt on the remaining Step Segment to the Side Plate Section. Securely fasten with three 5/16" x 1" bolts and flange nuts.
6. Place two 5/16" x 1" carriage bolts in the Backup Plate. Insert the Backup Plate with the bolts between the bolts in the tractor fuel tank hold down bracket. Attach the Side Plate Support Bracket to the carriage bolts with two flange nuts. Next, place two 5/16" x 1" carriage bolts in the Side Plate Section and attach the Side Plate Support Bracket with two 5/16" flange nuts. Tighten all the bolts on the Side Plate Support Bracket.



NOTE: All bolts must be assembled from behind the plate sections as shown. (All nuts must be to the outside.)

7. Tighten the two 20mm x 45mm bolts from step 1 at this time.
8. Attach the bottom end of the Side Plate Strap to the square tube on the bottom side of the fuel tank with the 1/4" x 1 1/4" self-drilling screw. CAUTION: Do Not Over Tighten.
9. Tighten the 5/16" x 1" carriage bolt and flange nut from step 4 at this time.
10. Bolt the Handrail Assembly to the muffler at the desired height and configuration with four 5/16" x 1 1/4" bolts and flange nuts. Tighten all the bolts.
11. After the installation is complete, check the turning radius of the front tires for interference with the step.