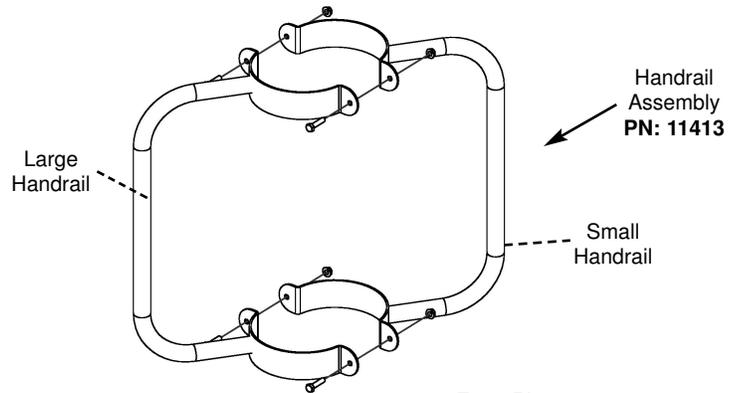
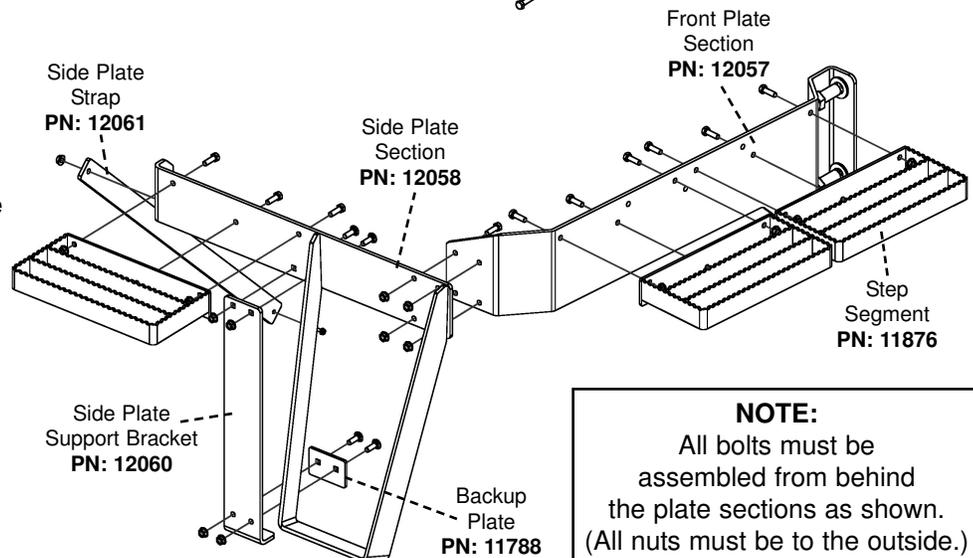


## Window Step for CIH Magnum 215-335 (PN: 3349)

1. Remove the existing ground bolt from the tractor and bolt the **Front Plate Section** to the tractor with two 20mm x 45mm bolts and 3/4" flat washers provided. Do not tighten the bolts at this time.
2. Bolt on the two **Step Segments** to the **Front Plate Section**. Securely fasten with six 5/16" x 1" bolts and flange nuts.



3. Bolt the **Side Plate Section** to the **Front Plate Section**. Securely fasten with four 5/16" x 1" bolts and flange nuts.
4. Bolt the **Side Plate Strap** to the **Side Plate Section** with one 5/16" x 1" carriage bolt and flange nut. Do not tighten at this time.
5. Bolt on the remaining **Step Segment** to the **Side Plate Section**. Securely fasten with three 5/16" x 1" bolts and flange nuts.



**NOTE:**  
All bolts must be assembled from behind the plate sections as shown. (All nuts must be to the outside.)

6. Place two 5/16" x 1" carriage bolts in the **Backup Plate**. Insert the **Backup Plate** with the bolts between the bolts in the tractor fuel tank hold down bracket. Attach the **Side Plate Support Bracket** to the carriage bolts with two flange nuts. Next, place two 5/16" x 1" carriage bolts in the **Side Plate Section** and attach the **Side Plate Support Bracket** with two 5/16" flange nuts. Tighten all the bolts on the **Side Plate Support Bracket**.
7. Tighten the two 20mm x 45mm bolts from step 1 at this time.
8. Attach the bottom end of the **Side Plate Strap** to the square tube on the bottom side of the fuel tank with the 1/4" x 1 1/4" self-drilling screw. **CAUTION: Do Not Over Tighten.**
9. Tighten the 5/16" x 1" carriage bolt and flange nut from step 4 at this time.
10. Bolt the **Handrail Assembly** to the muffler at the desired height and configuration with four 5/16" x 1 1/4" bolts and flange nuts. Tighten all the bolts.
11. **After the installation is complete, CHECK THE TURNING RADIUS OF THE FRONT TIRES for interference with the step.**