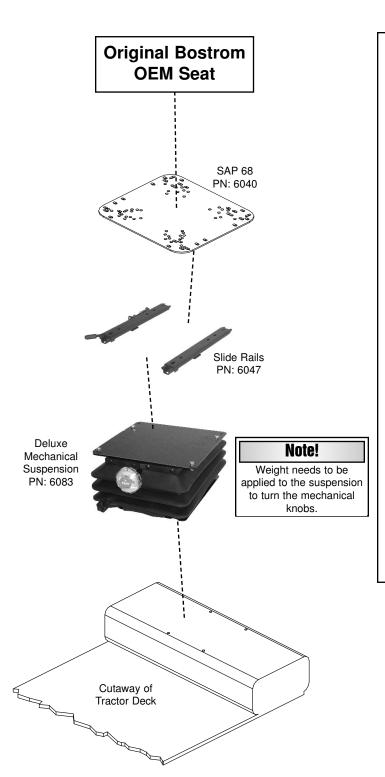


Instruction Guide 6565



Installation Instructions to Place a Mechanical Suspension with the OEM Seat in a Ford 7410, 7700, 7710, 7810, 7910, 8210, 8630, 8700, 8730, 8830, 9030, 9700 or TW Series Tractor

- Remove the original seat and suspension mechanisms.
- 2. Bolt the slide rails to the suspension with four 5/16" x 1" bolts, 7/16" spacer nuts and flange nuts.
- Bolt the SAP 68 to the slide rails with four 5/16" x 3/4" flat head socket cap screws and four 5/16" jam nuts. (Four 3/8" jam nuts are used as spacers between the SAP 68 and slide rails.) (Slide rail lever must be assembled on the right hand side of the seat.)
- 4. Tighten all the slide rail bolts, then pull the slide rail lever and slide the rails and SAP off the suspension.
- 5. Bolt the suspension to the tractor deck using the original bolts. **Drilling will be required.**
- 6. Fasten the SAP assembly to the seat with four 5/16" x 3/4" bolts and flange nuts using hole pattern #5 on the SAP.
- 7. Slide the rail, SAP and seat assembly on to the suspension.