



### Installation Instructions to Place an Air Suspension with the OEM Seat in a Ford 7410, 7700, 7710, 7810, 7910, 8210, 8630, 8700, 8730, 8830, 9030, 9700 or TW Series Tractor

1. Remove the original seat and suspension mechanisms.
2. Bolt the slide rails to the suspension with four 5/16" x 1" bolts, 7/16" spacer nuts and flange nuts.
3. Bolt the SAP 68 to the slide rails with four 5/16" x 3/4" flat head socket cap screws and four 5/16" jam nuts. (Four 3/8" jam nuts are used as spacers between the SAP 68 and slide rails.) (Slide rail lever must be assembled on the right hand side of the seat.)
4. Tighten all the slide rail bolts, then pull the slide rail lever and slide the rails and SAP off the suspension.
5. Bolt the suspension to the tractor deck using the original bolts. **Drilling will be required.**
6. Fasten the SAP assembly to the seat with four 5/16" x 3/4" bolts and flange nuts using hole pattern #5 on the SAP.
7. Slide the rail, SAP and seat assembly on to the suspension.
8. Locate a power source and connect the suspension to power and ground.