



Installation Instructions to Place an Air Suspension in a CIH 71, 72 & 89 Magnum 4WD Series or 91, 92, 93 Series Steiger, Cougar or Panther with Original Air Seat with Swivel

1. Remove the original seat and suspension.
2. Mark and drill four 3/8" holes on the existing pedestal to match the suspension hole pattern.
3. Fasten the slide rails to the suspension with four 5/16" x 1" bolts, 7/16" spacer nuts and flange nuts.
4. Bolt the SAP 68 to the slide rails with four 5/16" x 3/4" flat head socket cap screws and 5/16" jam nuts. (Four 3/8" jam nuts are used as spacers between the SAP 68 and slide rails.) (Slide rail lever must be assembled on the right hand side of the seat.)
5. Tighten the slide rail and SAP bolts, then pull the slide rail lever and slide the rails and SAP off the suspension.
6. Bolt the suspension to the existing pedestal with four 5/16" x 3/4" bolts and flange nuts.
7. Bolt the SAP and slide rail assembly to the seat using the original bolts.
8. Slide the seat, SAP and slide rail assembly on to the suspension.
9. Locate a power source and connect the suspension to power and ground.