

IH 500-600 Small Frame Series Step Left (PN: Step-3340 / Handrail-3341)

1. Remove the original step from the tractor.
2. Fasten the **mounting bracket** to the side of the tractor **clutch housing** in the holes shown. (For Hydro, use the same mounting holes as the original step.) In the hole towards the front of the tractor, use a 3/4" x 1 1/2" bolt and lock washer. In the rear hole, use a 3/4" x 1 1/2" bolt, lock washer and three flat washers.
3. Fasten the **pivot bracket** to the **mounting bracket** using two 1/2" x 1 1/2" bolts, lock washers and nuts.
4. Insert the **pivot arm** of the **top step section** into the **pivot bracket** and fasten with two 5/8" x 4" bolts, lock washers and nuts. The step may be rotated to the desired position before completely tightening the nuts and bolts.
5. Slide the **bottom step section** onto the **top step section** and fasten using two 3/8" x 3/4" carriage bolts, lock washers and nuts on the rear side of the step.
6. Use two 3/8" x 1" carriage bolts, lock washers and nuts on the front side of the step; also include the **handrail** at this location.

