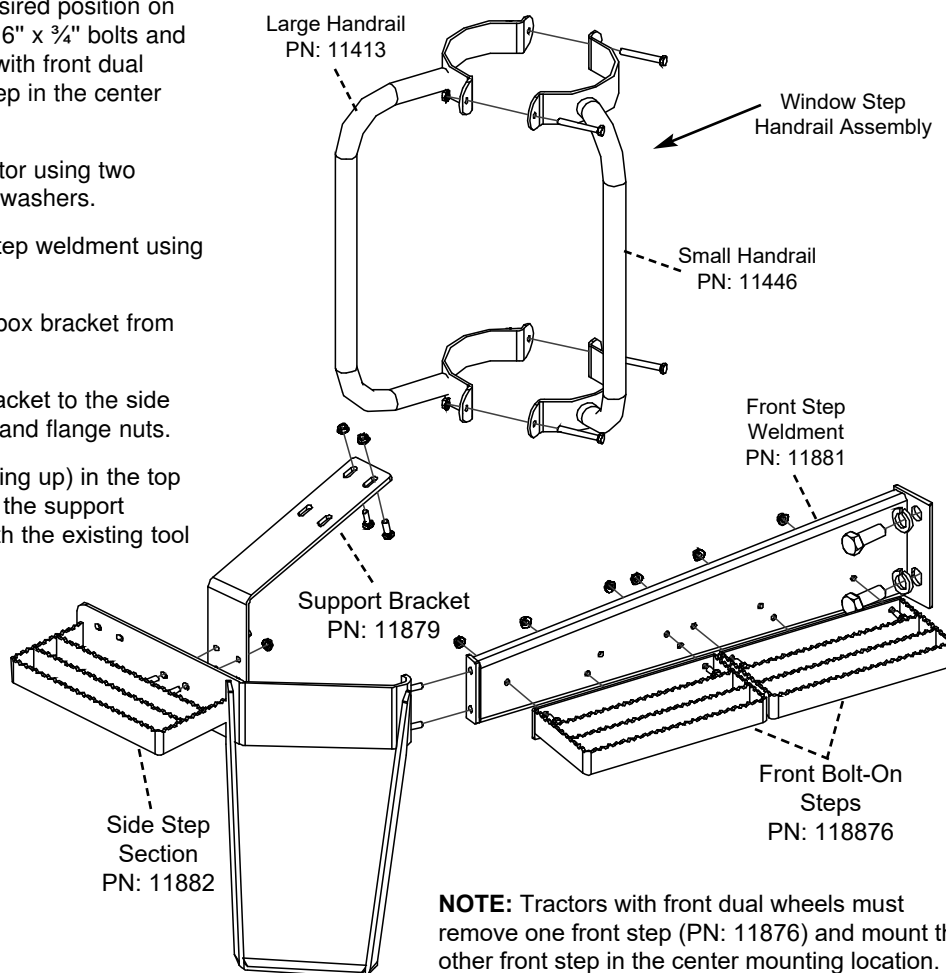


1. Fasten the front bolt-on steps in the desired position on the front step weldment using three 5/16" x 3/4" bolts and flange nuts for each step. For tractors with front dual wheels, install only one front bolt-on step in the center mounting location.
2. Bolt the front step weldment to the tractor using two 20mm x 50mm bolts and two 7/8" lock washers.
3. Bolt the side step section to the front step weldment using two 5/16" x 1" bolts and flange nuts.
4. Remove the existing tool box and tool box bracket from the fuel tank.
5. Fasten the lower end of the support bracket to the side step section using two 5/16" x 1" bolts and flange nuts.
6. Insert two 5/16" x 1" carriage bolts (facing up) in the top holes of the support bracket. Then bolt the support bracket to the tractor fuel tank strap with the existing tool box bracket bolts.



**NOTE:** Tractors with front dual wheels must remove one front step (PN: 11876) and mount the other front step in the center mounting location.

7. Re-install the tool box and tool box bracket on top of the support bracket. Fasten with two 5/16" flange nuts.
8. Locate the handrail to the desired height on the muffler shield.
9. Fasten the handrails together using four 5/16" x 2 1/2" bolts and flange nuts.
10. After step installation, check turning radius of front tires for interference with step.

**NOTE:** Do not tighten any bolts until all parts have been assembled to the tractor.

