



## Installation Instructions to Place an Air Suspension in IH 06, 26, 56 and 66 Series Tractors Using the Original Seat (Excludes 656/666 Series)

1. Remove the original seat and suspension mechanisms.
2. Bolt the slide rails to the suspension with four 8mm x 12mm socket head bolts.
3. Bolt the SAP 68 to the slide rails with four 5/16" x 3/4" flat head socket cap screws and 5/16" jam nuts. (Four 3/8" jam nuts are used as spacers between the SAP 68 and slide rails.) (Slide rail lever must be assembled on right hand side of the seat.)
4. Tighten the SAP bolts, then pull the slide rail lever and slide the rails and SAP off the suspension.
5. Bolt the suspension to the pedestal with four 5/16" x 5/8" bolts and flange nuts.
6. Bolt the suspension and pedestal assembly to the tractor casting with the original bolts.
7. Bolt the SAP 6M to the OEM seat with the original half clamps. Bolt the SAP 6M to the SAP 68 with four 5/16" x 1" bolts using hole pattern #8 on the SAP 68.
8. Slide the rail, SAP and seat assembly on to the suspension.
9. Connect Suspension to power source.