



Installation Instructions to Place an Air Suspension in a CIH 71, 72 & 89 Magnum 4WD Series or 91, 92, 93 Series Steiger, Cougar or Panther with Original Air Seat without Swivel

1. Remove the original seat and suspension.
2. Place the suspension on the existing pedestal and mark holes for drilling. Drill 3/8" holes, then bolt down the suspension with four 5/16" x 3/4" bolts and flange nuts.
3. Fasten the slide rails to the suspension with four 5/16" x 1" bolts, 7/16" spacer nuts and flange nuts.
4. If installing a swivel, fasten the swivel to the slide rails using four 5/16" x 5/8" bolts and flange nuts.
5. Bolt the SAP CIH Magnum to the seat using the original bolts. Fasten the SAP and seat assembly to the swivel or slide rails using four 5/16" x 3/4" bolts and flange nuts.
6. Locate a power source and connect the suspension to power and ground.