

Installation Instructions to place a Grammer Swivel (PN 5007) on a KM 1055 Uni Pro (PN 7922)

HANDLE ON RIGHT SIDE

1. Take the seat cushion off the seat pan by removing the three screws from the front of the seat pan.
2. Remove the seat pan from the slides.
3. Put the swivel on top of the slides. The handle will be to the front/right of the operator when seated. If you want the handle to stick out the front of the seat, you will have to drill four new holes in the seat pan. Use the three spacer nuts that were between the slides and the seat pan to keep the swivel level. Use the back corner and the second from the front hole pattern. Cut out the plastic spacers and bolt the swivel to the slides. Use the 3/4" hex-head bolts.
4. Now line up the seat pan on top of the swivel. Use the 1/8" thick washers on the top of the swivel to raise the seat pan slightly. Use the hole pattern that the seat used when it was attached to the slides originally, 12 7/8" side-to-side and 11 1/2" front-to-back. Use the longer cap screws.
5. Put the cushion back on the seat pan.

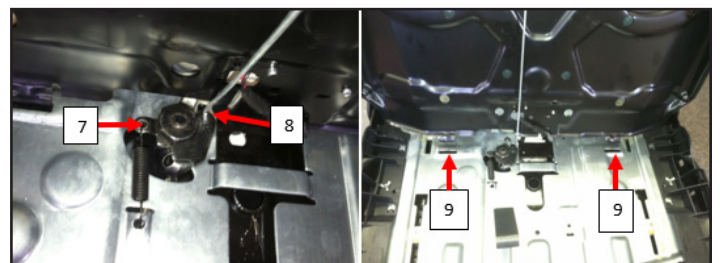
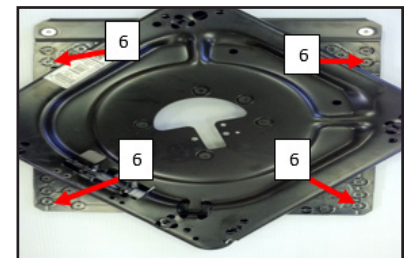
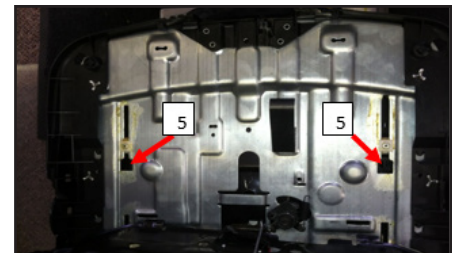
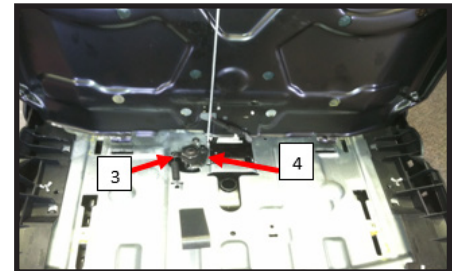
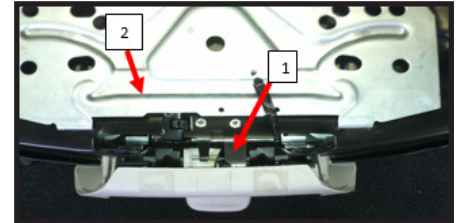
HANDLE ON LEFT SIDE

1. Remove the seat cushion by removing the three screws from under the front of the seat.
2. Remove the seat pan from the slides. You will reuse the washer but not the nuts and bolts.
3. Turn the swivel upside down so that the handle is pointing down, and on the left of the operator when seated. Use the hole patterns of 12 7/8" side-to-side and 11 1/2" front-to-back. Punch the plastic plugs out of the swivel. Make sure you reuse the spacers to keep the swivel level on the slides. Use the appropriate cap screws to attach the swivel to the slides.
4. Spin the swivel a half-turn so that the support bar is toward the back of the seat. Bolt the seat onto the swivel using the hole patterns 12 7/8" side-to-side and 10" front-to-back. There are two possible patterns. Use the farthest to the rear to begin your measurement of 10". Use four hex-head bolts and nuts to attach the swivel.
5. Put the cushion back on the seat pan.

Installation Guide

Installation Instructions to Place a Grammer Swivel (PN 5007) on a KM 1060 Uni Pro (PN 8132)

1. Take out the 4 torque (T25) screws to remove the seat cushion. These are located under the outer edge of the seat pan.
2. While standing in front of the seat, press and pull up on the right tilt adjustment lever (1) and unhook the clip located in front of the seat using a flat head screwdriver (2).
3. Tip the seat adjustment pan up against the backrest to expose the spring below (3). Remove one end of the spring using a pliers or needle nose and rotate the mechanism clockwise (4).
4. Slide the silver plate forward to line up the 4 white square tabs with the square slots and remove the silver pan (5).
5. Unbolt the seat pan from the slide rails using a 1/2 inch socket (4 Bolts).
6. Rotate the swivel a half a turn to expose all four corners. Pop the 4 plastic plugs out. 12-7/8" x 10-1/8" (6).
7. Mount the swivel onto the slide rails with the handle on the front left side. You will need to slide the rails forward & back to gain access to all 4 bolts.
8. Reattach seat assembly to the top of the swivel by sliding the bolts from underneath into the seat pan & attaching the nuts from the top.
9. Reattach the silver plate to seat pan by lining up the 4 white tabs with the square slots (5). Mechanism must be rotated all the way clockwise (4).
10. Rotate the mechanism (4) counterclockwise and reattach the spring (7). Insert the silver rod back into mechanism (8). Insert the tilt adjustment pan back into the notches that are located in silver pan (9).
11. Press the tilt adjustment lever (1) and snap the tilt adjustment pan down back into place.
12. Reattach seat cushion with the 4 torque screws.



VIEW SWIVEL INSTALLATION VIDEO BELOW
<http://www.youtube.com/watch?v=kshhLNHEdy8>