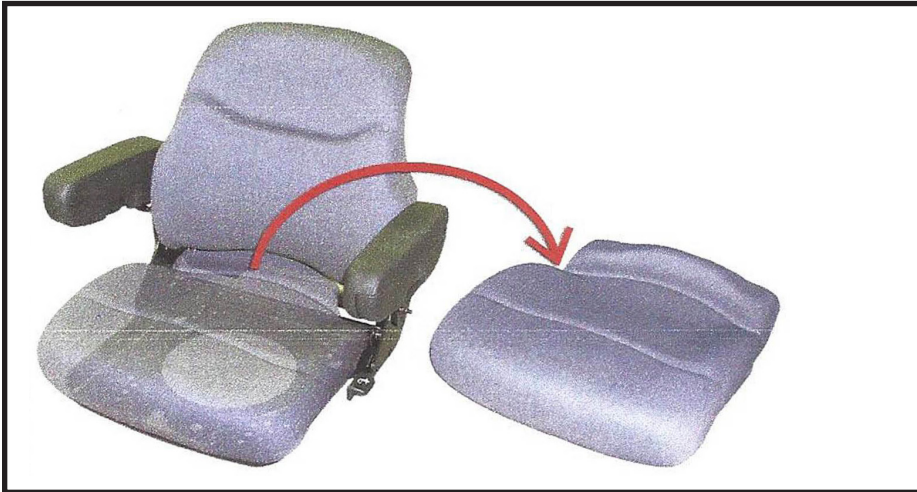


## Installation Guide

### KM 1000/1003 Swivel Kit Installation (PN: 5003)

1. Remove the seat cushion from the seat assembly by removing two Phillips screws from the front lower corners of the seat cushion. Lift the seat cushion off the seat pan.



2. Remove the seat top assembly from the seat plate by removing the four 8mm bolts holding it in place.

**IMPORTANT NOTE:** Slide seat forward or back to access bolts.

3. Remove the seat plate from the suspension by removing the four 8mm bolts holding it in place. **DO NOT DISCARD THE BOLTS, WASHERS AND NUTS.** They will be used later.

4. Place the swivel on the suspension and fasten it down using the four 8mm bolts, washer and nuts from STEP 3.

5. Place the seat plate on the swivel and line up the holes. Take the 1" long tube spacers and place between the seat plate and the swivel so the bolts will run through them. Using the four 5/16" x 1 1/2" bolts and flange nuts provided, fasten the seat plate to the swivel.

**IMPORTANT NOTE:** Run the bolts from the top down through the spacers. You may need to rotate the swivel in order to get the bolts in place.

6. Bolt the seat assembly to the seat plate using the 5/16" x 1" bolts, flat washer, 0.875 spacer and 5/16" flange nut. You will be using the same holes as when you took the seat apart. Insert bolt and washer from top of plate and place the spacer between plate and seat top. Check to make sure the seat is resting flat on the seat plate and not on any bolt heads before you tighten the seat assembly down. Tighten the bolts.

**NOTE:** slide seat forward or back to access bolts.

7. Reinstall the seat cushion and install screws.

